

## Metal Additive Line Card



Make	Model	Material	Material Detail	Operating Length	Operating Width	Operating Thick / Dia (before build plate)
EOS	M100	316L	316L Stainless Steel, capable of Titanium, Tungsten, and precious metals also	100mm Dia.	100mm Dia.	85mm
EOS	M290	Nickel Alloys, Stainless Steel, Niobium C103	More materials are available if the cost is justified	250mm	250mm	350mm
EOS	M400-1	17-4, Haynes 282	Could be changed with cost justification	400mm	400mm	400mm
EOS	M400-4	Ti, 17-4	Could be changed with cost justification	400mm	400mm	400mm
GE Additive	Concept Laser M2	Niobium C103, Nickel Alloys, Cu Alloys, Steels	Variety of Materials, best option is to ask if a material is available to print	245mm	245mm	350mm
EOS	M270	ST	17-4 customer exclusive	250mm	250mm	215mm
EOS	M290	Al, St, Ti	Aluminum (AlSi10Mg, 6061), Steels (17-4, PH1, MS1), Inconel (625, 718), Titanium (64, 64ELI), CustomN2 / CustomAR for Mat. Dev.	250mm	250mm	325mm
VELO	Saphire	IN718		315mm Dia.	315mm Dia.	400mm
Additive Industries	Metal Fab1	316L and AlSi10Mg		420mm	420mm	400mm
3D Systems	ProX 320	17-4	Material flexible to non-reactive. Can be changed to reactive but high cost/downtime	275mm	275mm	420mm